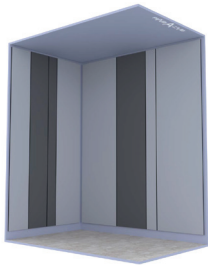


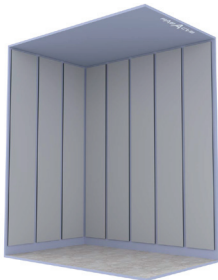
VERTICAL PANEL SYSTEM



NASSAU



ST. JOHN



TRINIDAD



FABACVB

**INSTALLATION INSTRUCTIONS:
VERTICAL PANEL SYSTEM**



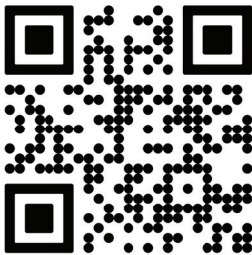
4 STEP PROCESS:

- 1. General Guidelines
- 2. Reveal Installation
- 3. Panel Installation
- 4. Rail Installation

NEED MORE HELP?

WATCH A VIDEO TUTORIAL:

- 1. Open the Camera app.
- 2. Scan Q.R. Code.
- 3. Select the link.



24 HOUR TECHNICAL HOTLINE: 800.800.4960

Our staff is always ready to answer any questions, night or day.

SPECIAL NOTES:

1 VERTICAL PANEL SYSTEM

GENERAL GUIDELINES

TIP: Always inspect the product for shipping damage before demolition of the existing cab interior. If any damage is found, please take photos and contact our 24 hour technical hotline detailing the extent of the damage.



1.1 Review 'approval drawings' and 'packing list'.

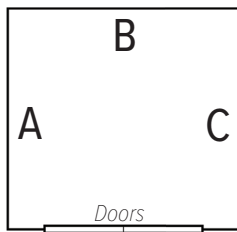
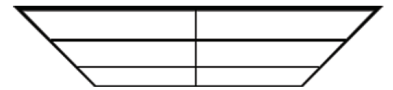


Figure 1.2

1.2 Elevation A,B & C represent walls as viewed from inside the cab looking out as shown in Figure 1.2.

1.3 Demo existing cab interior components including wall panels, hand rails, reveals, and mounting brackets.

1.4 If you are replacing the ceiling please follow the ceiling installation instructions provided in a separate document in your hardware kit as shown in Figure 1.4. This should be completed prior to installing the wall panel system.



Install Ceiling First

Figure 1.4

TIP: Ensure you have all the required tools before installing.
Please follow Personal Protective Gear requirements for your region.



2 VERTICAL PANEL SYSTEM

REVEAL INSTALLATION 1/1

2.1 Install Base Reveals.

TIP: If you have ordered Black Finish reveals, ensure to hide the holes on the reveals behind the panels. (These holes are used for powder coating purposes.)

Our standard base reveal is 5" tall and ½" shorter than the width of each cab wall.

The double sided tape is used as a non permanent adhesive till the caulk cures.

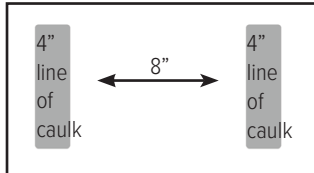


Figure 2.1.1

2.1.1 Apply caulk on base reveal as shown in Figure 2.1.1.

Double sided tape can be placed sporadically across the reveal.

2.1.2 Center the reveal against the wall along the floor and apply light pressure to distribute the caulking evenly as shown in Figure 2.1.2.

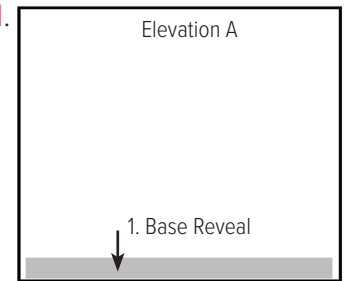


Figure 2.1.2

2.1.3 Repeat steps 2.1.1 through 2.1.2 for Elevation "B" and "C", as applicable.

2.2. Install Front Vertical Reveals.

TIP: Our standard front vertical reveal is 2" wide and has a length that will reach from the floor of the cab to the top of the highest wall panel.

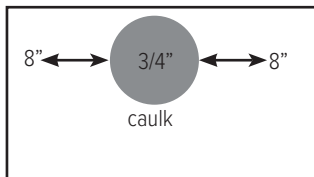


Figure 2.2.1

2.2.1 Apply caulk on front vertical reveals as shown in Figure 2.2.1. Double sided tape can be placed sporadically across the reveal.

2.2.2 Place the front vertical reveal on the floor, against the wall & over existing base & apply light pressure to the length of it as shown in Figure 2.2.2.

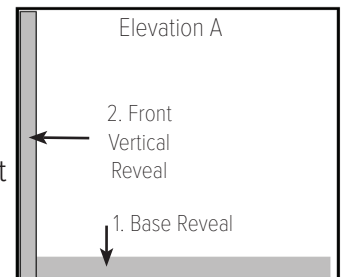


Figure 2.2.2

2.2.3 Repeat steps 2.2.1 through 2.2.2 for Elevation "B" & "C", as applicable.

2.3 Install Corner Reveals.

TIP: Our standard corner reveal is 2" wide in both directions from the corner and has a length that will reach from the floor of the cab to the top of the highest wall panel.

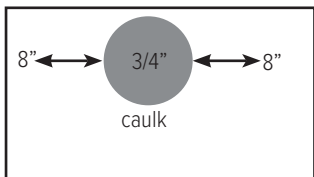


Figure 2.3.1

2.3.1 Apply caulk on corner reveals as shown in Figure 2.3.1. Double sided tape can be placed sporadically across the reveal.

2.3.2 Place the corner reveal on the floor, against the wall & over existing base & apply light pressure to the length of it as shown in Figure 2.3.2.

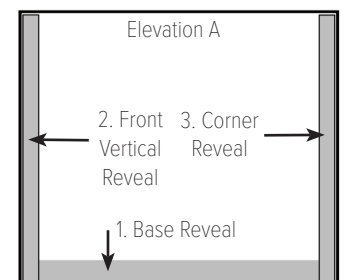


Figure 2.3.2

2.3.3 Repeat steps 2.3.1 through 2.3.2 for Elevation "B" and "C", as applicable.

2 VERTICAL PANEL SYSTEM

REVEAL INSTALLATION 1/2

2.4 Install Vertical Flat Reveals.

TIP: Our vertical flat reveals that go between each wall panel on all the walls. These vertical reveals sit on top of the Base Reveal. Standard Vertical flat reveal is 5" shorter than the Corner reveals and 2" wide.

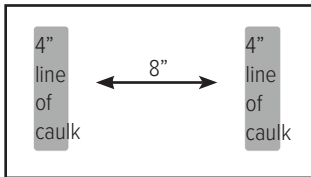


Figure 2.4.2

2.4.1 Mark the center line for each vertical reveal on a piece of painters tape on the base reveal following the dimensions provided on the drawing in your hardware kit.

2.4.2 Apply caulk on vertical flat reveal as shown in Figure 2.4.2. Double sided tape can be placed sporadically across the reveal.

2.4.3 Starting from the top edge of the base reveal, line the vertical reveal center line up with the mark on the base reveal.

2.4.4 Be sure to level the reveal and apply light pressure to distribute the caulking evenly as shown in Figure 2.4.4.

2.4.5 Repeat steps 2.4.1 through 2.4.4 for Elevation "B" and "C", as applicable.

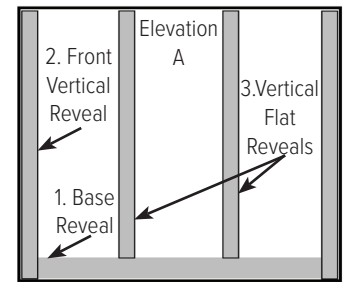


Figure 2.4.4

TIP: Be sure to drill ventilation holes as required by your jurisdiction.

3 VERTICAL PANEL SYSTEM

PANEL INSTALLATION

3.1 Install Wall Template.

TIP: Templates are required for vertical systems to locate the mounting clips on the cab walls. Your wall kit includes one template for elevation A and C as they are normally identical and one for elevation B.

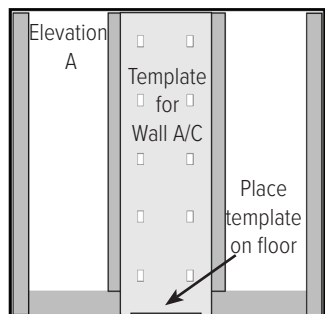


Figure 3.1.2

3.1.1 If your cab has an even number of panels for wall “A” you will start in the front corner where panel “A-1” will be located. If your cab has an odd number of panels we recommend starting with the center panel location.

3.1.2 Place template marked “Elevation A/C Template” on floor as shown in Figure 3.1.2.

3.1.3 Level the template if required and screw it to the wall. It is extremely important that each panel is level for proper alignment.

3.2 Install Z-Clips.

TIP: The system is designed for a ½ inch gap between each panel and centered between each adjacent wall as shown in Figure 3.2.

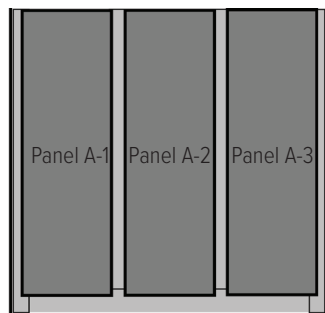


Figure 3.2

3.2.1 Fasten Z-clips to the cab wall at each open slot in the template as shown in Figure 3.2.1.

3.2.2 Be sure that the Z-clip does not rotate when you tighten the mounting screws as this will result in mis-alignment with the mating Z-clip.

3.2.3 After all wall clips are installed, remove the screws holding the template in place and slide template over to the location of the next panel.

3.2.4 Repeat steps “3.1.2” through “3.2.3” for all of the remaining panel clips on elevations “A,” “B” and “C”.

TIP: Apply a small dab of caulk on a couple of Z-Clips to avoid vibrations.

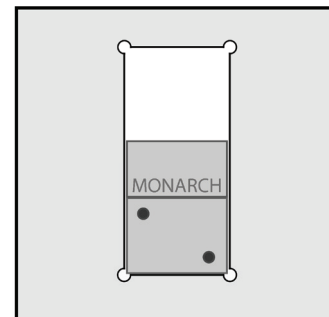


Figure 3.2.1

3.2.5 Locate the wall panels for each wall to install them. Install the top panel by lifting the panel above the Z-Clips and sliding the panel down to interlock the Z-Clips.

4 VERTICAL PANEL SYSTEM

RAIL INSTALLATION 1/2

If your installation utilizes threaded toggle bolts, please proceed to the Patented Standoff System Installation Instructions. If your installation utilizes plastic straps, please refer to the In-Cab Removable Handrail Installation Section.

1.1 Install the Hand Rail - Patented Standoff System Installation.

TIP: If your panel system was ordered with hand rails, the wall panels will have pre-drilled holes at each stand off location. The holes are 7/16" in diameter.

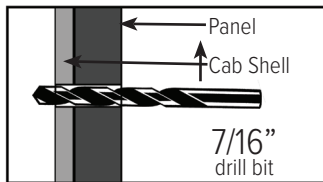


Figure 4.1.1

4.1.1 Drill a 7/16" hole in the cab shell at each panel hole location as shown in Figure 4.1.1.

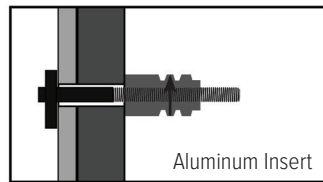


Figure 4.1.3

4.1.2 Insert a 3/8" T-bolt through the hole and push the stud in until the toggle drops outside of the elevator cab shell as shown in Figure 4.1.2. Apply a few drops of Loctite to the threads.

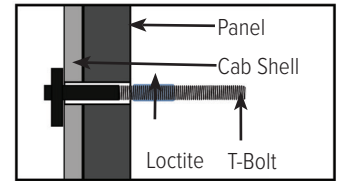


Figure 4.1.2

4.1.3 Thread the 3/4" aluminum insert onto the T-bolt as shown in Figure 4.1.3.

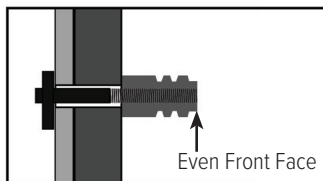


Figure 4.1.6

4.1.4 Tighten the aluminum insert using a 5/8" wrench on the flats of the aluminum insert.

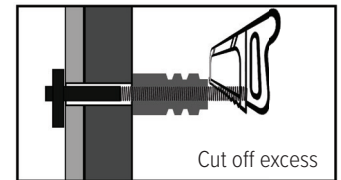


Figure 4.1.5

4.1.5 Cut the excess 3/8" stud off with a hacksaw as shown in Figure 4.1.5.

4.1.6 Make sure the front face of the aluminum insert is flush with the T-Bolt as shown in Figure 4.1.6.

1.7 Repeat steps 4.1.1 through 4.1.6 for all remaining mounting holes.

TIP: The two allen set screw holes located on each hand rail stand off should be facing down and not be visible from the top.

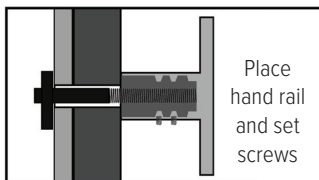


Figure 4.1.8

4.1.8 Locate the correct hand rail for wall "A" and slide the hand rail stand offs over the aluminum inserts until the stand offs are tight against the wall panel as shown in Figure 4.1.8.

4.1.9 Insert two allen set screws into each stand off and tighten using a 5/64" allen wrench as shown in Figure 4.1.9.

4.1.10 Make sure the hand rail is pushed tight against the panel before tightening set screws. Allen set screws will recess completely if hand rail is completely installed.

4.1.11 Repeat steps 4.1.8 through 4.1.10 for the remaining hand rails.

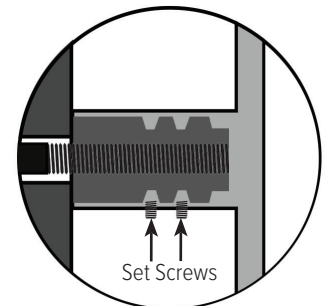


Figure 4.1.9

4.2 Install the Bumper Rail.

4.2.1 For bumper rail installation, repeat steps 4.1.1 through 4.1.10.

4 VERTICAL PANEL SYSTEM

RAIL INSTALLATION 2/2

4.3 Install the Hand Rail - In-Cab Removable Standoff System Installation

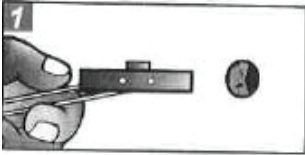


Figure 4.3.1

4.3.1 Drill a 7/16" hole in the cab shell at each panel hole location as shown in Figure 4.3.1. Hold metal channel flat alongside plastic straps and slide channel through pre-drilled hole.

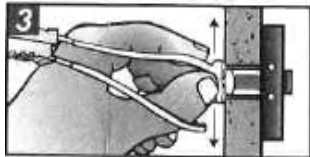


Figure 4.3.2

4.3.2 With one hand, pull rign so metal channel rests flush behind the cab shell. Slide plastic cap with other hand until flange of cap is flush with wall panel as shown in Figure 4.3.2.

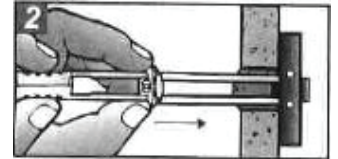


Figure 4.3.2

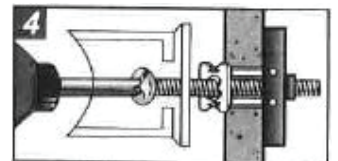


Figure 4.3.3

4.3.3 Place thumb between strap. Push thumb side to side, snapping off straps level with flange cap as shown in Figure 4.3.3.

4.3.4 Place spacer over flange. Insert bolt and tighten until snug against cab wall and then stop. (Use only 1/4" -20 bolt (be conscience of cab wall to shaft wall clearances for any excess bolt length.) Figure 4.3.4

4.3.5 Repeat steps 4.3.1 through 4.3.4 for all remaining mounting holes.

4.4 Install the Bumper Rail.

4.4.1 For bumper rail installation, repeat steps 4.3.1 through 4.3.4.

