Key Sublimation Guidelines

1. Logo Requirements

- Color Codes: Pantone Matching System (PMS) preferred for accurate color reproduction.
- File Types: Scalable vector formats such as .AI or .EPS are required.

2. Image Requirements

- Use only high-resolution, non-copyrighted images.
- File Formats: .JPG, .TIF, or .PDF.
- Resolution: Minimum of 300 PPI (pixels per inch).

3. Image Bleed

- A 0.5" bleed is recommended.
- This compensates for minor substrate expansion during the heat press process.

4. Image Size & Resolution Guide (300 PPI)

Cab Size	Required Image Dimensions (pixels)
2000 lb	36,000 x 28,800
2500 lb	39,600 x 28,800
3000 lb	41,400 x 28,800
3500 lb	43,200 x 28,800
4000 lb	47,400 x 28,800
4500 lb	49,200 x 28,800
5000 lb	51,600 x 28,800

Final Note

Following these standards ensures the best possible outcome for your sublimation project, while minimizing the need for outside graphic design assistance.